



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4093-3

Job Sheet 172249



Part No: D4093-3

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP REV:A NEW ISSUE 10-10-04 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD IPP REV:B AS PER REV C 11.09.28 JLM VERIFIED BY:DD IPP REV:C 12.10.31 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/24/18	0.00	0.00	Start Up Waterjet		2/18/02/15
110	Waterjet	6 pcs		2/24/18	0.00	2.30	Waterjet1		2/18/02/15
130	Mill Conv	6 pcs		2/24/18	0.00	3.30	Mill Conv 1		2/18/02/15
135	QC	6 pcs		2/24/18	0.00	0.00	QC8		2/18/02/15
140	HandFinish	6 pcs		2/26/18	0.00	0.29	HandFinish1		2/18/02/15
160	QC	6 pcs		2/26/18	0.00	0.00	QC7-3		2/18/02/15
170	Packaging	6 pcs		2/26/18	0.00	0.00	Packaging3	57449	2/18/02/15
180	QC21-SA	6 Ea		2/26/18	0.00	0.00	QC21		2/18/02/15

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X06.000	6061T6 Bar .750 X 6.00	3.4800 ft (.58 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X06.000	3	9	0



Container No: S042851



Part: D4093-3

Serial No/Batch: S042851

Revision: D4093

Inspector:

Date: 02/15/18 15:50 PM

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
✓ 1	Bracket	1.050Inches ± 0.030	1.080 1.020		
✓ 2	Bracket	3.850Inches ± 0.030	3.880 3.820		
✓ 3	Bracket	5.030Inches ± 0.030	5.060 5.000		
✓ 4	Bracket	0.380Inches ± 0.030	0.410 0.350		
✓ 5	Bracket	0.500Inches ± 0.030	0.530 0.470		
✓ 6	Bracket	4.820Inches ± 0.030	4.850 4.790		
✓ 7	Bracket	1.790Inches ± 0.030	1.820 1.760		
✓ 8	Bracket	0.380Inches ± 0.030	0.410 0.350		
✓ 9	Bracket	0.310Inches ± 0.030	0.340 0.280		
✓ 10	Bracket	4.200Inches ± 0.030	4.230 4.170		
✓ 11	Bracket	7.030Inches ± 0.030	7.060 7.000		
✓ 12	Bracket	0.750Inches ± 0.010	0.760 0.740		
13	Bracket	0.380Inches ± 0.030	0.410 0.350		
14	Bracket	1.130Inches ± 0.030	1.160 1.100		
15	Bracket	0.130Inches ± 0.030	0.160 0.100		
16	Bracket	1.130Inches ± 0.030	1.160 1.100		
17	Bracket	0.130Inches ± 0.030	0.160 0.100		
18	Bracket	0.080Inches + 0.004 - 0.001	0.084 0.079	Diameter	
19	Bracket	0.500Inches ± 0.010	0.510 0.490		
20	Bracket	1.500Inches ± 0.010	1.510 1.490		
21	Bracket	2.530Inches ± 0.010	2.540 2.520		
22	Bracket	1.500Inches ± 0.010	1.510 1.490		
23	Bracket	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
24	Bracket	2.390Inches ± 0.030	2.420 2.360		
25	Bracket	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
26	Bracket	0.370Inches ± 0.010	0.380 0.360	Countersink	
27	Bracket	100.000Degrees ± 0.500	100.500 99.500	Angle	

Plex 2/14/18 1:22 PM Dart.Gagnon.Michelle